



9506-0000
9506-2260

WILS-AWAY ELECTRIC TUBE CLEANER



OPERATING INSTRUCTIONS & SERVICE MANUAL

Rev: A, 2/22/2007

**TO REDUCE THE RISK OF INJURY AND EQUIPMENT DAMAGE
USER MUST READ AND UNDERSTAND OPERATOR'S MANUAL.**

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SAFETY INSTRUCTIONS



WARNING!

READ AND UNDERSTAND ALL INSTRUCTIONS

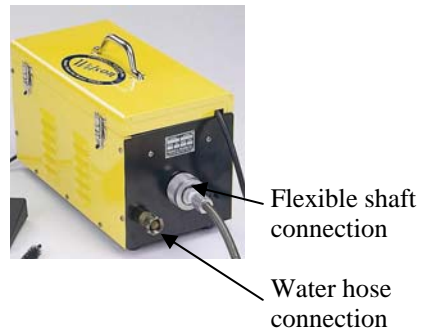
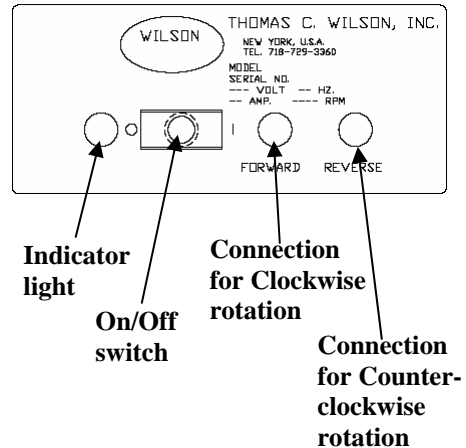
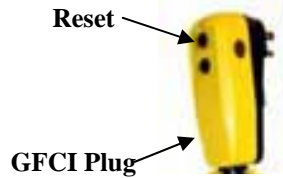
Failure to follow all instructions listed below, may result in accident, fire and/or personal injury.

SAVE THESE INSTRUCTIONS

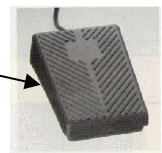
1. **KNOW YOUR POWER TOOL.** Read this service manual carefully.
2. **GROUNDING INSTRUCTIONS.** This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.
3. **KEEP GUARDS IN PLACE** and in working order.
4. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
5. **AVOID DANGEROUS ENVIRONMENT.** Keep work areas well lit.
6. **STORE IDLE TOOLS.** When not in use, tools should be stored in dry, high or locked-up place – out of reach of children.
7. **DON'T FORCE TOOLS.** It will do the job better and safer at the rate for which it was designed.
8. **USE RIGHT TOOLS.** Don't force small tool or attachment to do the job of a heavy-duty tool.
9. **WEAR PROPER APPAREL.** No loose clothing or jewelry to get caught in moving parts. Rubber gloves and footwear are recommended when working outdoors.
10. **USE SAFETY GLASSES** with most tools. Also face or dust mask if cutting operation is dusty.
11. **DON'T ABUSE CORD.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil and sharp edges.
12. **SECURE WORK.** Use clamps or a vise to hold work. It's safer than using your hands to operate tool.
13. **DON'T OVERREACH.** Keep proper footing and balance at all times.
14. **MAINTAIN TOOL WITH CARE.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
15. **DISCONNECT TOOLS:** When not in use; before servicing; when changing accessories such as blades, bits, cutters, etc.
16. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking that keys and adjusting wrenches are removed from tool before turning it on.
17. **AVOID ACCIDENTAL STARTING.** Don't carry plugged-in tool with finger or switch.
18. Remove the plug from the socket before carrying out any adjustment, servicing or maintenance.
19. Do not use unit with combustible fluids or where combustible fluids or fumes may be present.

OPERATION

1. Remove electrical cord from storage compartment and plug it in a properly grounded outlet. Press the reset button on the GFCI plug.
2. Flip the toggle switch on the side panel to 'ON' position. The pilot light should go on indicating power is on.
3. Remove foot pedal from box and connect its tube end to air spout on side panel. For single direction applications, connect tube to air spout marked FORWARD (clockwise rotation viewing from back of machine). For bi-direction applications (additional foot pedal or optional Twin Foot pedal p/n 9600-0015 is required), connect tubes to air spouts according to labels attached. NOTE: Remote air switches operate at alternate action (step on/step off) in FORWARD mode and at momentary action in REVERSE mode.
4. Select flexible Shaft as required for tube size to be cleaned. Uncoil and stretch out to straighten it as much as possible. Pull male Square extending from large aluminum coupling into coupling within motor connection on box end. Securely hand-tighten large aluminum coupling with seal quad-ring captive within onto motor connector assembly.
5. Connect water hose to water inlet with strainer within. Turn water supply on. Solenoid valve only opens to allow water through when the motor is running.
6. Select a proper size Expanding Brush or cleaning tool for the tubes to be cleaned and screw onto drive end of Flexible Shaft (adapter may be necessary) using an open-end wrench. Position hose clamp or place a mark on outside of flexible shaft to retain brush or cleaning head just within tube on opposite end.



Foot Pedal



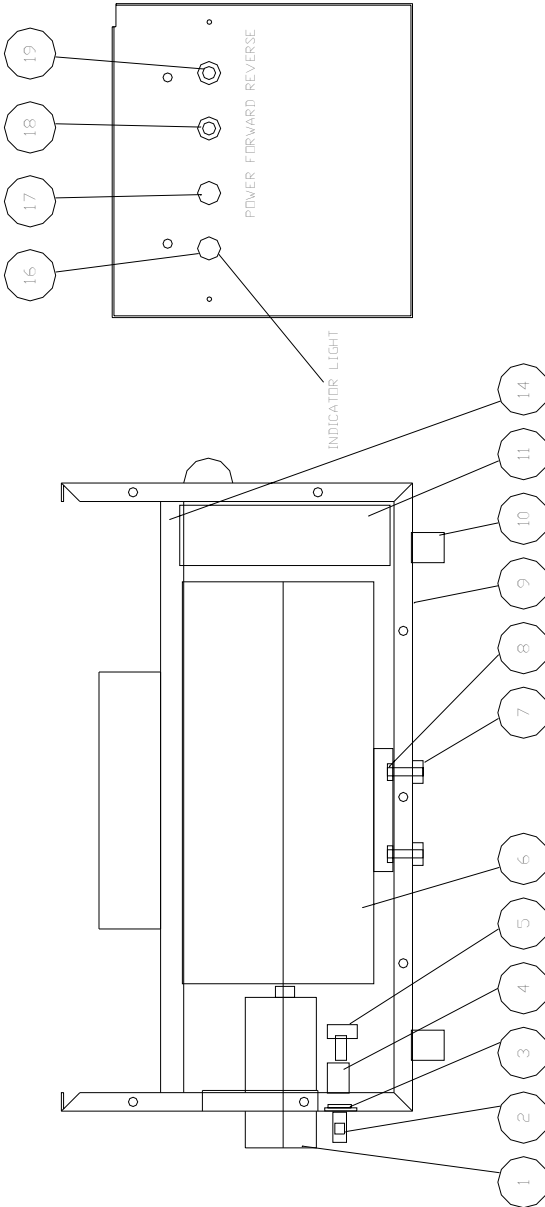
OPERATION (CON'T)

7. Place the foot pedal at a point close to the tube sheet. Hold the end of the flexible shaft with one hand about three inches from the cleaning head; making sure it is held away from your body and then depress the foot pedal.
8. The electric motor will operate and drive the flexible shaft, which in turn rotate the cleaning head. At the same time, water will pass through the machine and out at the end of the casing near the cleaning head.
9. Feed the shaft with cleaning head through tube to clean and loosen deposits inside tube. The loosened debris may be simultaneously removed or flushed away by water introduced.
10. For bi-direction applications involving internally-spiraled tubes, use spiral brushes only. These spiral brushes have a jam nut on shank to retain itself in shaft during operation. An optional dual foot pedal (#9600-0015) is required for this application.
11. Machine may be run dry since its Water Seal will not damage under dry condition (up to 400 deg. F.)
12. Observe the following operation guidelines:
 - Only feed uncoiled flexible shaft into tube.
 - Do not force cleaning head within tube. If any resistance is felt, back off two inches or so and re-feed shaft until it moves easily through the tube. If this fails, use a smaller cleaning head or one intended for plugged tube application.
 - Keep bends in shaft minimal and avoid sharp 'S' bend.
 - Do not allow tools to come out of other end of tube.

MAINTENANCE

- Note: Remove the plug from the power outlet before carrying out any adjustment service or maintenance.
- Safety coupling replacement: A 80 in-lb Safety Coupling (#9600-0102) is supplied within the motor connection assembly as standard (Kit includes a spare). This will break if the shaft is overloaded by forcing cleaning tool within the tube. A hook type removal tool (#9600-0055) is supplied for removing this broken unit. Engage the far end of the broken coupling with this tool and pull the coupling out.
- Storage: To store, disconnect water supply hose and foot pedal. Disconnect flexible shaft from machine. Dry out the shaft with an air blast through a hose fitting (optional #9614) attached to large aluminum coupling. Store the tube cleaner in a dry, heated place.
- Lubrication: Periodically, grease ball bearing inside motor connector housing through grease fitting, usually every 200 hours of services.
- Replacement of cords or electrical components: If supply cord is damaged, it must be replaced by a special cord or assembly available from the factory.

PARTS LIST



ELECTRICAL TUBE CLEANING MACHINE #9506

PARTS LIST(CONT')

KEY	PART NO.	DESCRIPTION	QTY
1	9600-0106	MOTOR CONNECTOR	1
2	9600-0007	HOSE COUPLING	1
3	9600-0061	LOCK NUT	1
4	9600-0008	BUSHING	1
5	9600-0010	SOLENOID VALVE	1
6	9500-0060	MOTOR 60 Hz	1
7	9600-0078	CAP SCREW	4
8	9618-0000	LOCK NUT	4
9	9500-0001	BASE	1
10	9500-0123	BUMPER	4
11	9500-0063	CONTROL BOX ASS'Y 115V (SEE NOTE 1)	1
12	9500-0002	RIGHT COVER	1
13	9500-0003	LEFT COVER	1
14	9500-0064	PLATE	1
15	9500-0061	CORD	1
16	9500-0066	INDICATOR LIGHT	1
17	9500-0014	TOGGLE SWITCH	1
18	9600-0014	AIR SWITCH, ALTERNATE	1
19	9600-0013	AIR SWITCH, MOMENTARY	1
20	9600-0059	FOOT PEDAL	1
21	9600-0136	ACCESSORY KIT (SAFETY COUPLING)	1

NOTES:

1. 220 Volt, 50/60 Hz Control Box Ass'y #9500-0067

TROUBLE-SHOOTING

PROBLEM	CAUSE & SOLUTION
No power or Main Switch not lit up when unit is plugged into power outlet	Power is not on —flip Main switch to ON position GFCI Plug not reset —press reset button on GFCI GFCI Plug defective Main switch defective
Main Switch lit up but motor not turning when activated	Leakage in air-activated switch system —defective Foot Pedal —defective air switches Defective motor Defective wiring in unit
Main Switch lit up & motor hums or runs only in reverse when activated.	Defective air switches —replace air switch
Motor running but Flexible Shaft not turning	Broken Safety Coupling
Motor running but no water output at end of Flexible Shaft	Water supply not turn on Defective Solenoid Valve
Motor running and water drips inside unit	—Worn Teflon seal inside Motor Connector —Leakage in tube or tube fittings
Unit running rough and/or noisy	Lack of lubrication in Motor Connector —grease ball bearings inside Motor Connector through grease fitting through access hole in bottom of unit —replace worn or corroded ball bearings in Motor Connector

SPECIFICATIONS

MODEL	9506-0000	9506-2260
VOLTAGE	115	220
FREQUENCY	60	60
HORESEPOWER	1/2	1/2
RPM	1700	1700

LIST OF ACCESSORIES

Single Foot Pedal #9600-0059

Dual Foot Pedal #9600-0015

Dolly #9600-0134

Shaft Lubricator #9675-0000

Safety Coupling & Remove Tool #9600-0136

Flexible Shaft & Casing #9720-00xx, #9722-00xx, #9724-00xx, #9726-00xx

Expanding Brushes #9900-x00x, #7000-x00x, #2456-x00x, #2463-x00x (Max. Speed = 1725/min.)

Spiral Brushes #61746-x0xx, #62501-x0xx (Max. Speed = 1725/min.)

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