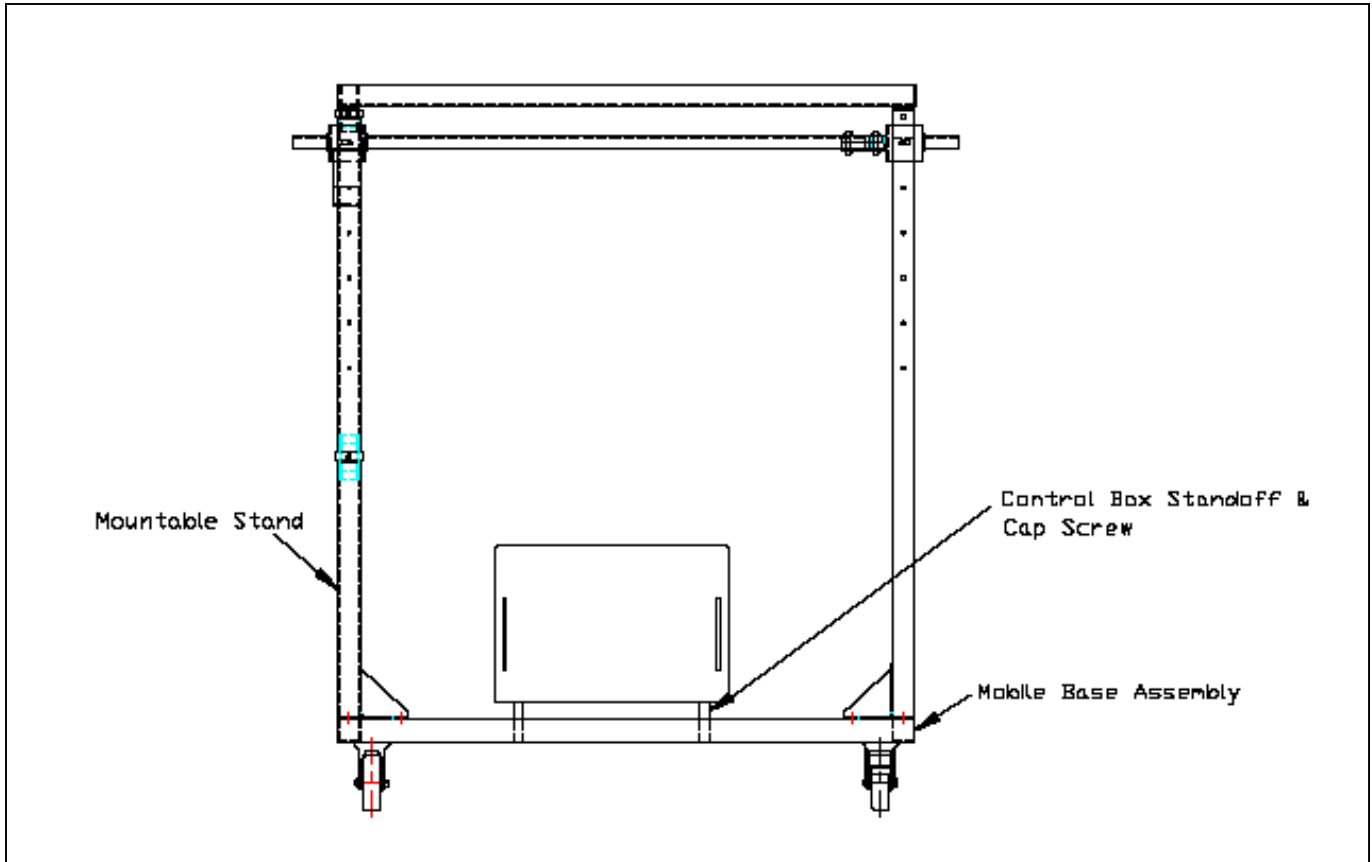


Mobile Frame Assembly Instructions – 46000-5400

1

- Mount Control Box with four Standoffs (46000-5118) and four Cap Screws (46000-5208) to the Mobile Base Assembly.

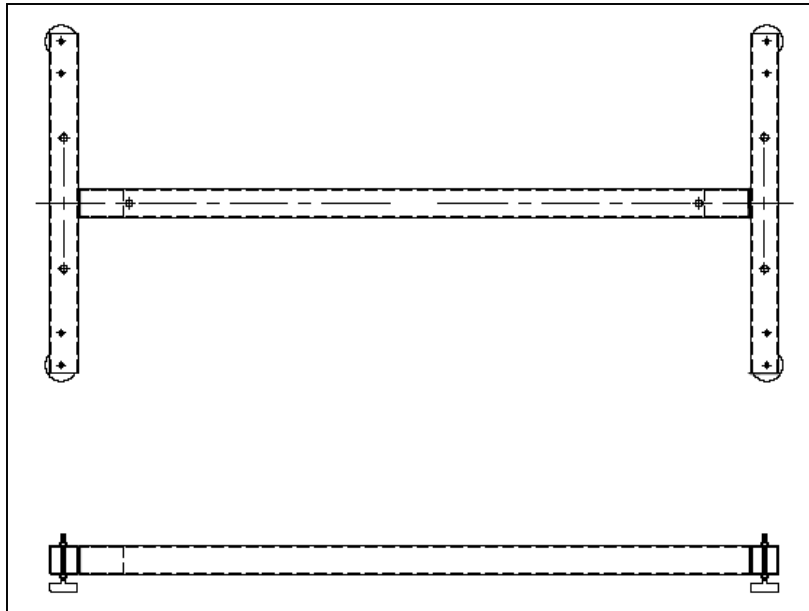
**2**

- Assemble the Mountable Stand Assembly (see Page 3.) on to the Mobile Base Assembly

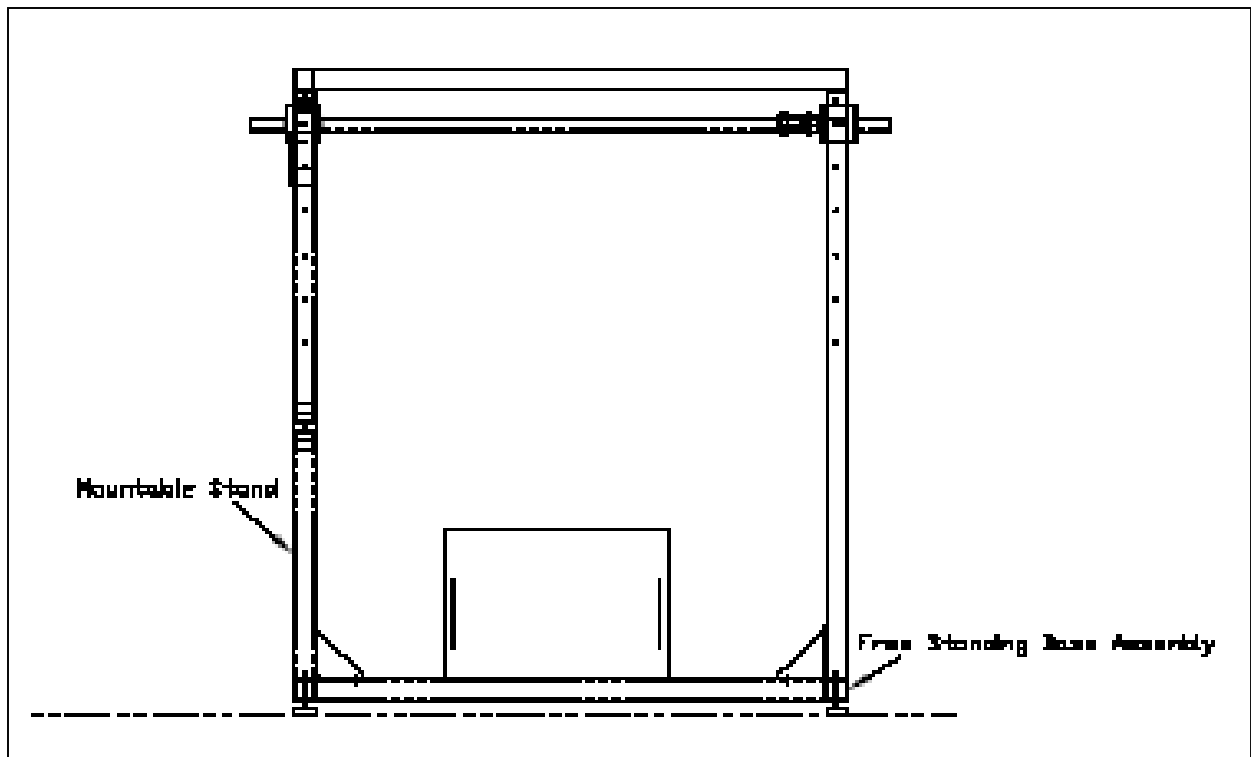
Stationary Frame Assembly Instructions – 46000-5000

1

- Mount the Free Standing Base together.

**2**

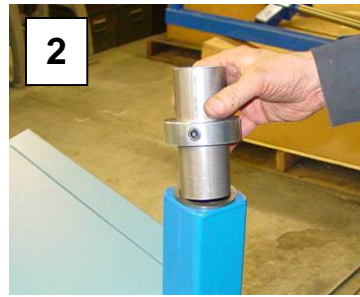
- Assemble the Mountable Stand Assembly (see Page 3.) on to the Free Standing Base Assembly



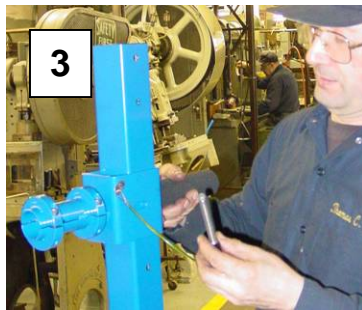
Mountable Stand Assembly Instructions



- Mount Left and Right uprights to base



- Insert pivot tube



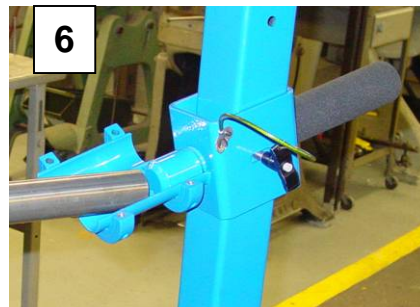
- Install short slider on long upright



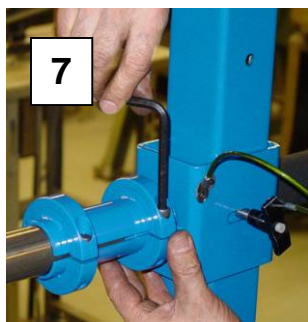
- Install short upright on pivot tube (tube pivots to ease motor installation)



- Install top cross bar



- Install motor and turret assembly on shaft and rest in open clamp



- Tighten Clamp



- Install Telescopic shaft